

Data sheet

Externally operated valves

Type AV210



AV210 is an externally operated angle seat valve for use in demanding industrial applications. The valve can operate at very high medium temperatures and viscosities, and is insensitive to dirt particles in the medium; thus, it is often called a “troubleshooter” valve. The valve is available in bronze and stainless steel.

Features

- For all fluids and gases
- Flow range: 0 – 234 m³/h (0 – 275 USgal/min)
- Differential pressure: 0 – 16 bar (232 psi)
- Medium temperature: -30 – 180 °C (-22 – 356 °F)
- Ambient temperature: -30 – 60 °C (-22 – 140 °F)
- Thread connection:
G 3/8 – G 2 in (NC and NO)
NPT 1/2 – 2 in (NC)
- Orifice size: 15 - 50 mm
- Viscosity: Up to 600 cSt (3000 SSU)
- Bronze version for water, oil and compressed air
- Stainless steel version for neutral and aggressive liquid and gaseous media
- Unpressurized closed (NC) bidirectional versions and unpressurized opened (NO) version closing against the flow direction
- Operating pressure up to 16 bar (232 psi), depending on valve type
- The valves can be used for rough vacuum
- Control connection G 1/8 and NAMUR
- Valves comply with Pressure Equipment Directive 97/23/EC
- NC version: bi-directional, closing against or closing with the flow direction
- NO version: always closing against the flow direction

**Bronze valve body, NC
ISO connection
PTFE seal material**



Conne- ction ISO 228/1	Orifice size		Flow value		Control head diameter	Differential pressure, min. to max. ¹⁾		Control pressure		Code number
	[in]	[mm]	K_v [m ³ /h]	[mm]		[bar]	[bar]			
G 3/8	15	15	4.5	40 ²⁾	0 – 16	4.2 – 10	042N4400			
G 3/8	15	15	4.9	50	0 – 16	4 – 10	042N4401			
G 1/2	15	15	5.3	40 ²⁾	0 – 16	4.2 – 10	042N4402			
G 1/2	15	15	5.7	50	0 – 16	4 – 10	042N4403			
G 3/4	20	20	10	50	0 – 10	4 – 10	042N4404			
G 3/4	20	20	10	63	0 – 16	4 – 10	042N4405			
G 1	25	25	20	63	0 – 11	4 – 10	042N4406			
G 1	25	25	20	90	0 – 16	4 – 8	042N4407			
G 1 1/4	32	32	29	90	0 – 14	4 – 8	042N4408			
G 1 1/2	40	40	46	90	0 – 11	4 – 8	042N4409			
G 1 1/2	40	40	46	110	0 – 16	4 – 8	042N4410			
G 2	50	50	67	110	0 – 10	4 – 8	042N4411			

¹⁾ Pressure range can be extended for use in rough vacuum, typically up to 99% vacuum (10 mbar), depending on the application

²⁾ Without NAMUR interface

Mounting: Bi-directional

Closing *against* or closing *with* the flow direction.

Closing *against* is recommended to avoid water hammer.

**Bronze valve body, NC
NPT connection
PTFE seal material**



Conne- ction NPT	Orifice size		Flow value		Control head diameter	Differential pressure, min. to max. ¹⁾		Control pressure		Code number
	[in]	[mm]	K_v [m ³ /h]	C_v [USgal/ min]		[bar]	[psi]	[bar]	[psi]	
1/2	15	15	5.7	6.5	50	0 – 16	0 – 232	4 – 10	58 – 145	042N4503
3/4	20	20	10	11.5	50	0 – 10	0 – 140	4 – 10	58 – 145	042N4504
1	25	25	20	23	63	0 – 11	0 – 160	4 – 10	58 – 145	042N4506
1 1/4	32	32	29	33	90	0 – 14	0 – 203	4 – 8	58 – 116	042N4508
1 1/2	40	40	46	53	90	0 – 11	0 – 160	4 – 8	58 – 116	042N4509
2	50	50	67	77	110	0 – 10	0 – 140	4 – 8	58 – 116	042N4511

¹⁾ Pressure range can be extended for use in rough vacuum, typically up to 99% vacuum (10 mbar), depending on the application

²⁾ Without NAMUR interface

Mounting: Bi-directional

Closing *against* or closing *with* the flow direction.

Closing *against* is recommended to avoid water hammer.

Stainless steel valve body, NC
ISO Connection
PTFE seal material



Conne- ction ISO 228/1	Orifice size	Flow value		Control head diameter	Differential pressure, min. to max. ¹⁾		Control pressure		Code number
		K_v [m ³ /h]			[bar]	[bar]	[bar]	[bar]	
G 3/8	15	4.9		50	0 – 16		4 – 10		042N4450
G 1/2	15	5.7		50	0 – 16		4 – 10		042N4451
G 3/4	20	10		50	0 – 10		4 – 10		042N4452
G 3/4	20	10		63	0 – 16		4 – 10		042N4453
G 1	25	20		63	0 – 11		4 – 10		042N4454
G 1	25	20		90	0 – 16		4 – 8		042N4455
G 1 1/4	32	29		90	0 – 14		4 – 8		042N4456
G 1 1/2	40	46		90	0 – 11		4 – 8		042N4457
G 1 1/2	40	46		110	0 – 16		4 – 8		042N4458
G 2	50	67		110	0 – 10		4 – 8		042N4459

¹⁾ Pressure range can be extended for use in rough vacuum, typically up to 99% vacuum (10 mbar), depending on the application

Mounting: Bi-directional

Closing *against* or closing *with* the flow direction.

Closing *against* is recommended to avoid water hammer.

Bronze valve body, NC
NPT connection
PTFE seal material



Conne- ction NPT	Orifice size	Flow value		Control head diameter	Differential pressure, min. to max. ¹⁾		Control pressure		Code number
		K_v [m ³ /h]	C_v [USgal/ min]		[bar]	[psi]	[bar]	[psi]	
1/2	15	5.7	6.5	50	0 – 16	0 – 232	4 – 10	58 – 145	042N4551
3/4	20	10	11.5	50	0 – 10	0 – 140	4 – 10	58 – 145	042N4552
3/4	20	10	11.5	63	0 – 16	0 – 232	4 – 10	58 – 145	042N4553
1	25	20	23	63	0 – 11	0 – 160	4 – 10	58 – 145	042N4554
1 1/2	40	46	53	90	0 – 11	0 – 160	4 – 8	58 – 116	042N4557
2	50	67	77	110	0 – 10	0 – 140	4 – 8	58 – 116	042N4559

¹⁾ Pressure range can be extended for use in rough vacuum, typically up to 99% vacuum (10 mbar), depending on the application

Mounting: Bi-directional

Closing *against* or closing *with* the flow direction.

Closing *against* is recommended to avoid water hammer.

**Bronze valve body, NO
ISO Connection
PTFE seal material**



Connection ISO 228/1	Orifice size	Flow value	Control head diameter	Differential pressure, min. to max. [bar] ¹⁾	Control pressure [bar]		Code number
					Min.	Max.	
G 1/2	15	5.7	50	See diagram, page 11	10	042N4431	
G 3/4	20	10	50	See diagram, page 11	10	042N4432	
G 1	25	20	63	See diagram, page 11	10	042N4433	
G 1 1/4	32	29	63	See diagram, page 11	10	042N4434	
G 1 1/2	40	46	90	See diagram, page 11	8	042N4435	
G 2	50	67	110	See diagram, page 11	8	042N4436	

¹⁾ Pressure range can be extended for use in rough vacuum, typically up to 99% vacuum (10 mbar), depending on the application

Mounting

Always closing *against* the flow direction.

**Stainless steel valve body, NO
ISO Connection
PTFE seal material**



Connection ISO 228/1	Orifice size	Flow value	Control head diameter	Differential pressure, min. to max. [bar] ¹⁾	Control pressure [bar]		Code number
					Min.	Max.	
G 3/8	15	4.9	50	See diagram, page 11	10	042N4480	
G 1/2	15	5.7	50	See diagram, page 11	10	042N4481	
G 3/4	20	10	50	See diagram, page 11	10	042N4482	
G 1	25	20	63	See diagram, page 11	10	042N4483	
G 1 1/4	32	29	63	See diagram, page 11	10	042N4484	
G 1 1/2	40	46	90	See diagram, page 11	8	042N4485	
G 2	50	67	110	See diagram, page 11	8	042N4486	

¹⁾ Pressure range can be extended for use in rough vacuum, typically up to 99% vacuum (10 mbar), depending on the application

Mounting

Always closing *against* the flow direction.

Technical data
NC/NO

Main type	ø50 – 63 mm (2 – 2 1/2 in) control head Closing with the flow direction	ø50 – 63 mm (2 – 2 1/2 in) control head Closing against the flow direction	ø90 – 110 mm (3 1/2 – 4 1/3 in) control head Closing with the flow direction	ø90 – 110 mm (3 1/2 – 4 1/3 in) control head Closing against the flow direction
Time to open [ms] ¹⁾	40 – 180	50 – 350	80 – 780	100 – 460
Time to close [ms] ¹⁾	160 – 500	120 – 350	580 – 1270	360 – 790

¹⁾ The times are indicative.

Type	AV210 NC / NO			
Design	Piston-operated; angle-seated			
Installation	Optional			
Tightness	Internally / Externally:	Better than 0.4 mbar l/sec (25 ccm air per min.)		
Pressure range	See ordering			
Ambient temperature	-30 – 60 °C (-22 – 356 °F)			
Medium temperature	-30 – 180 °C (-22 – 140 °F)			
Viscosity	Max. 600 cSt / 3000 SSU			
Control medium	Air			
Materials	Valve body:		Bronze	RG 5
			Stainless steel	AISI 316
	Intermediate piece:	Bronze body:	Brass	W.no.2.0402
		Stainless steel body:	Stainless steel	AISI 316
	Seat control and nut:		Stainless steel	AISI 316
	Spindle:		Stainless steel	AISI 316
	Spindle gasket:		PTFE	–
	Gasket:		Graphite	–
Valve plate unit:		PTFE	–	
Control head:		PA66	–	

Type	Approval ¹⁾
AV210 15-25	The products are not allowed to carry CE mark, according to PED 97/23/EC
AV210 32 - 40 - 50 Bronze	CE marked and covered by PED 97/23/EC, fluid group 1, class I
AV210 32 - 40 SS	CE marked and covered by PED 97/23/EC, fluid group 1, class I
AV210 50 SS	CE marked and covered by PED 97/23/EC, fluid group 1, class II

¹⁾ Approvals only apply for ISO versions.

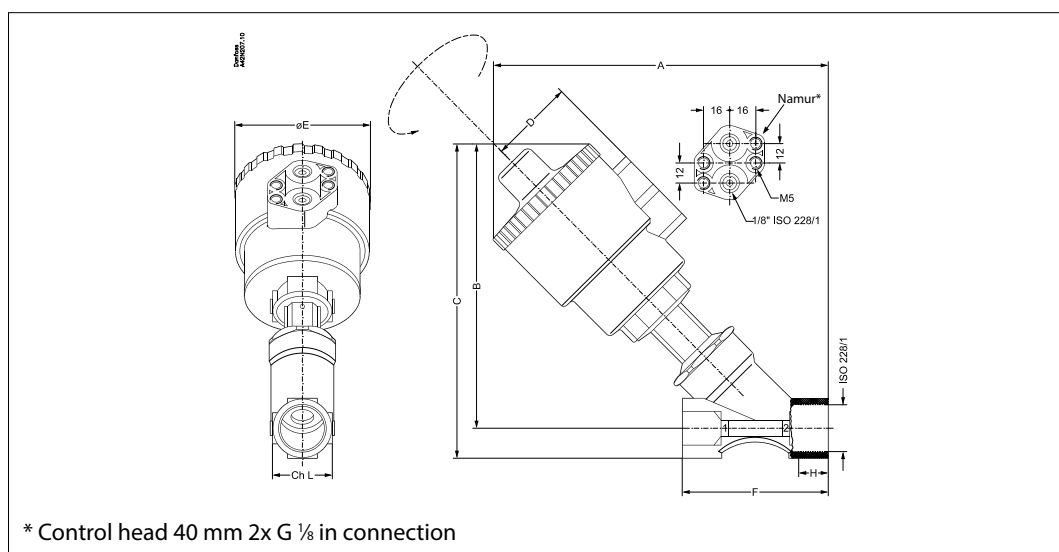
Dimensions and weight
Bronze valve body

ISO Connection

Connection ISO 228/1	Orifice size	Control head diameter	A	B	C	D	øE	F	H	ch.L	Weight
[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[kg]
G 3/8	15	40	144	121	134	35	61	65	12	27	1.1
G 3/8	15	50	163	140	153	44	70	65	12	27	1.1
G 1/2	15	40	144	121	134	35	61	65	13	27	1.0
G 1/2	15	50	163	140	153	44	70	65	13	27	1.0
G 3/4	20	50	173	147	163	44	70	75	14.3	27.5	1.2
G 3/4	20	63	191	165	181	50.5	84.4	75	14.3	27.5	1.2
G 1	25	63	206	176	196	50.5	84.4	90	17.5	41	1.6
G 1	25	90	246	216	236	66.2	116.4	90	17.5	41	1.7
G 1 1/4	32	90	255	220	245	66.2	116.4	110	19	50	3.0
G 1 1/2	40	90	270	235	264	66.2	116.4	120	18	58	3.4
G 1 1/2	40	110	306	271	300	77.4	140.6	120	18	58	4.0
G 2	50	110	316	276	311	77.4	140.6	150	20	70	5.3

NPT Connection

Connection NPT	Orifice size		Control head diameter		A		B		C		D		øE		F		H		ch.L		Weight	
[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[kg]	[lbs]
1/2	15	1/2	50	2	163	6.4	140	5.5	153	6.0	44	1.7	70	2.8	65	2.6	13	0.5	27	1.1	1.0	2.2
3/4	15	3/4	50	2	173	6.8	147	5.8	163	6.4	44	1.7	70	2.8	75	3.0	14.3	0.6	27.5	1.1	1.2	2.6
1	25	1	63	2 1/2	206	8.1	176	6.9	196	7.7	50.5	2.0	84.4	3.3	90	3.5	17.5	0.7	41	1.6	1.6	3.5
1 1/4	32	1 1/4	90	3 1/2	255	10.0	220	8.7	245	9.6	66.2	2.6	116.4	4.6	110	4.3	19	0.7	50	2.0	3.0	6.6
1 1/2	40	1 1/2	90	3 1/2	270	10.6	235	9.3	264	10.4	66.2	2.6	116.4	4.6	120	4.7	18	0.7	58	2.3	3.4	7.5
2	50	2	110	4 1/3	316	12.4	276	10.9	311	12.2	77.4	3.0	140.6	5.5	150	5.9	20	0.8	70	2.8	5.3	11.7



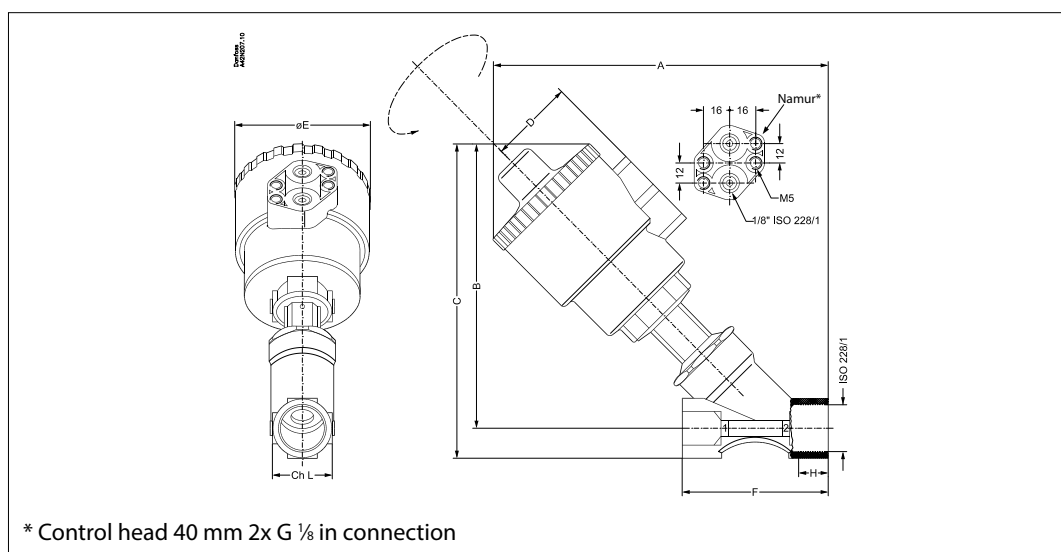
Dimensions and weight
Stainless steel valve body

ISO Connection

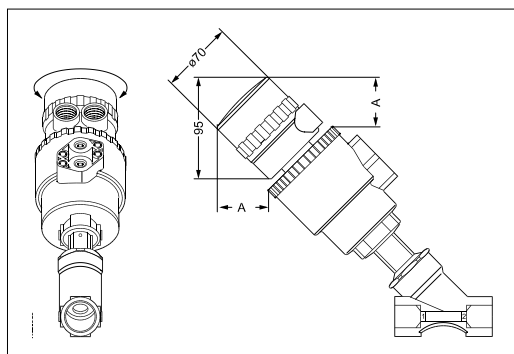
Conne- ction ISO 228/1	Orifice size	Control head diameter	A		B		C		D		øE		F		H		ch.L		Weight		
[in]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[kg]	[kg]
G 3/8	15	40	190	156	169	44	70	85	12	25	1.1										
G 1/2	15	50	190	156	169	44	70	85	15	25	1.0										
G 3/4	20	50	195	160	176	44	70	95	16.3	31	1.2										
G 3/4	20	63	213	178	194.4	50.5	84.4	95	16.3	31	1.2										
G 1	25	63	219	182	202	50.5	84.4	105	19.5	38	1.6										
G 1	25	90	259	222	242	66.2	116.4	105	19.5	38	1.7										
G 1 1/4	32	90	266	226	249	66.2	116.4	120	19	47	3.0										
G 1 1/2	40	90	271	230	258	66.2	116.4	130	18	54	3.4										
G 1 1/2	40	110	307	266	294	77.4	140.6	130	18	54	4.0										
G 2	50	110	321	276	310	77.4	140.6	150	20	66	5.3										

NPT Connection

Conne- ction NPT	Orifice size		Control head diameter		A		B		C		D		øE		F		H		ch.L		Weight	
[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[in]	[kg]	[lbs]
1/2	15	1/2	50	2	190	7.5	156	6.1	169	6.7	44	1.7	70	2.8	85	3.3	15	0.6	25	1.0	1.0	2.2
3/4	15	3/4	50	2	195	7.7	160	6.3	176	6.9	44	1.7	70	2.8	95	3.7	16.3	0.6	31	1.2	1.2	2.6
3/4	15	3/4	63	2 1/2	213	8.4	178	7.0	194.4	7.7	50.5	2.0	84.4	3.3	95	3.7	16.3	0.6	31	1.2	1.2	2.6
1	25	1	63	2 1/2	219	8.6	182	7.2	202	8.0	50.5	2.0	84.4	3.3	105	4.1	19.5	0.8	38	1.5	1.6	3.5
1 1/4	32	1 1/4	90	3 1/2	266	10.5	226	8.9	249	9.8	66.2	2.6	116.4	4.6	120	4.7	19	0.7	47	1.9	3.0	6.6
1 1/2	40	1 1/2	90	3 1/2	271	10.7	230	9.1	258	10.2	66.2	2.6	116.4	4.6	130	5.1	18	0.7	54	2.1	3.4	7.5
2	50	2	110	4 1/3	321	12.6	276	10.9	310	12.2	77.4	3.0	140.6	5.5	150	5.9	20	0.8	66	2.6	5.3	11.7



Accessories
Position indicator



Features

The control box to check the open/closed positions with two mechanical limit switches is suitable for assembling on the whole range of valves.

Level of protection : IP65

Ambient temperature:
from -20 – 70 °C (-4 – 158 °F)

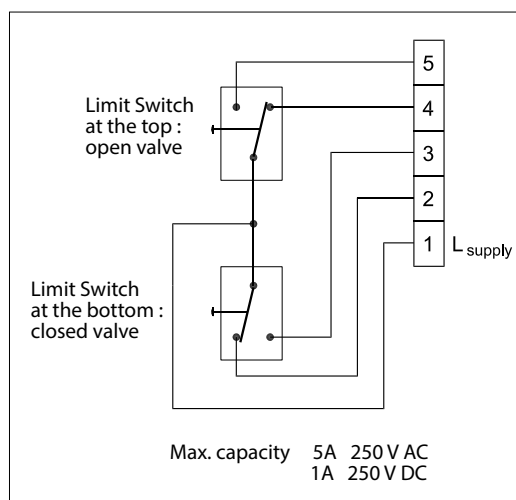
Access lead nr.2 PG11

Body material:
Polyamide (cap in Lexan/polycarbonate)

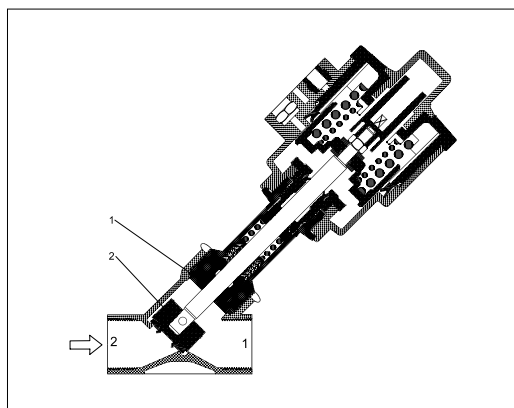
Actuator size		A		Code number
[mm]	[in]	[mm]	[in]	
ø50	2	52.1	2.1	042N4820
ø63	2 1/2	47.5	1.9	042N4821
ø90	3 1/2	37.7	1.5	042N4822
ø110	4 1/3	29.5	1.2	042N4823

* Limit Switch Box incl. 2 switches

Wiring diagram
for position indicator



Repair sets



The repair set contains :

1 valve plate unit including mounting pin (2) and 2 gaskets (1).

Please note only one gasket shall be used. One is for Bronze, another is for Stainless Steel.

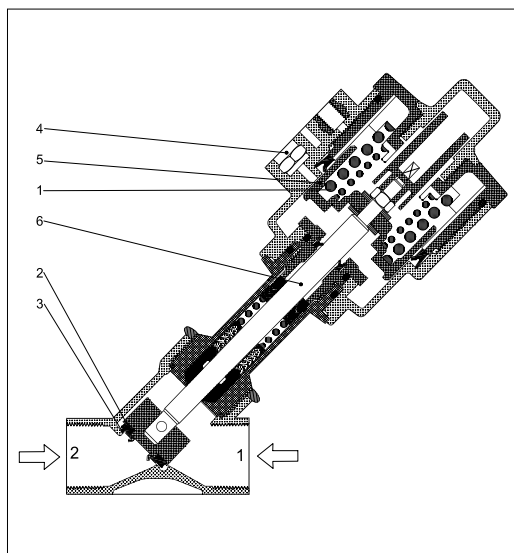
**Ordering
Bronze/Stainless steel**

Connection		Control head diameter	Material		Code number
ISO 228/1 [in]	NPT [in]	[mm]	Valve plate unit	Gasket	
G 3/8	–	40	PTFE	Graphite	042N4800*
G 3/8	–	50	PTFE	Graphite	042N4801
G 1/2	–	40	PTFE	Graphite	042N4802*
G 1/2	1/2	50	PTFE	Graphite	042N4803
G 3/4	3/4	50 – 63	PTFE	Graphite	042N4804
G 1	1	63	PTFE	Graphite	042N4805
G 1	–	90	PTFE	Graphite	042N4806
G 1 1/4	1 1/4	90	PTFE	Graphite	042N4807
G 1 1/2	1 1/2	90 – 110	PTFE	Graphite	042N4808
G 2	2	110	PTFE	Graphite	042N4809

* On actuator size 40 (diameter control head) only one gasket included.

**Function, NC
ISO / NPT Connection**

- 1. Spring
- 2. Seat gasket
- 3. Valve seat
- 4. Control connection
- 5. Control piston
- 6. Spindle

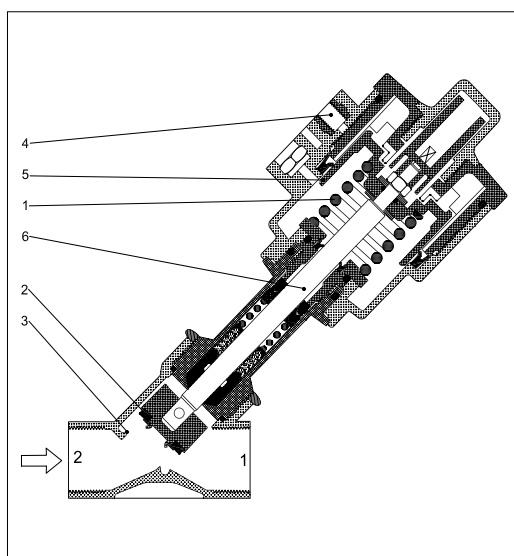


AV210 unpressurized closed version (NC) bidirectional.

The valve is kept closed by the spring (1), which presses the seat gasket (2) against the valve seat (3). When the pressure is applied to the control connection (4), the control piston (5), the spindle (6) and thus the seat gasket (2) are raised, and the valve opens with or against the pressure of the medium.

**Function, NO
ISO Connection**

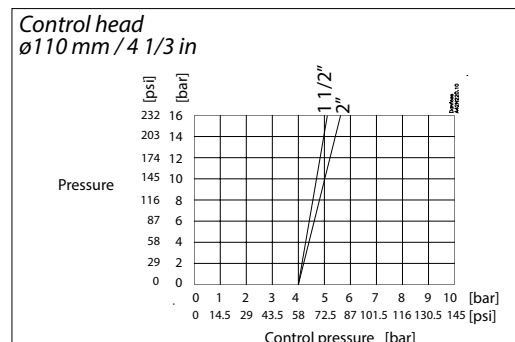
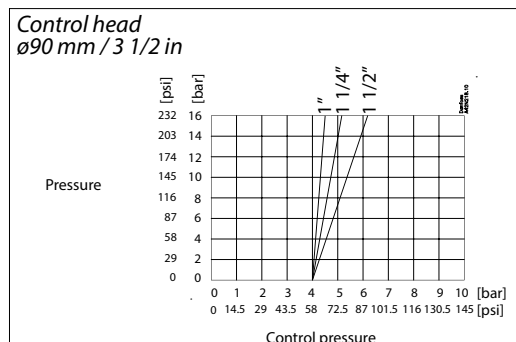
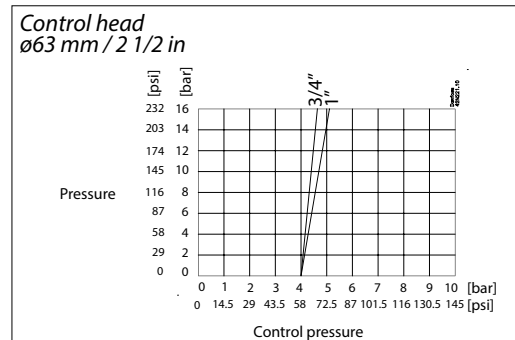
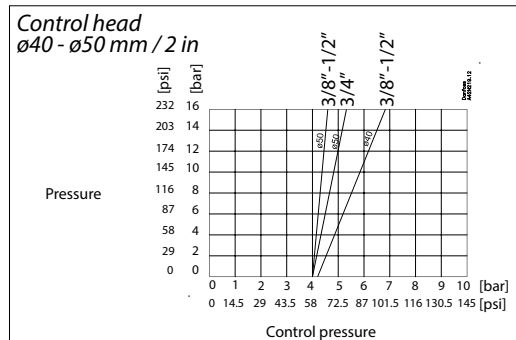
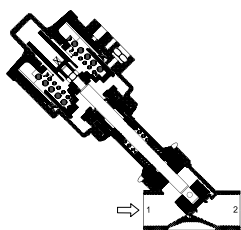
- 1. Spring
- 2. Seat gasket
- 3. Valve seat
- 4. Control connection
- 5. Control piston
- 6. Spindle



AV210 unpressurized open version (NO):

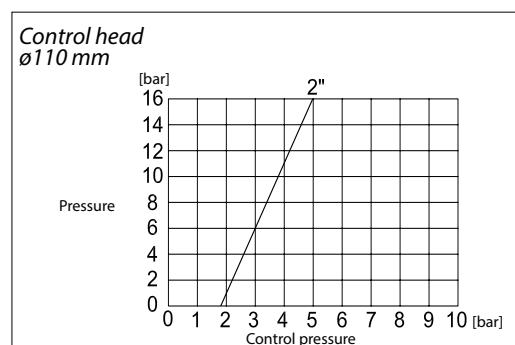
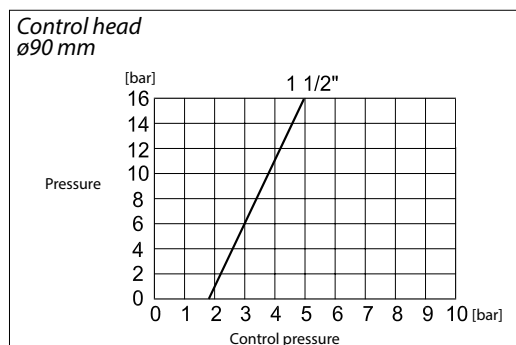
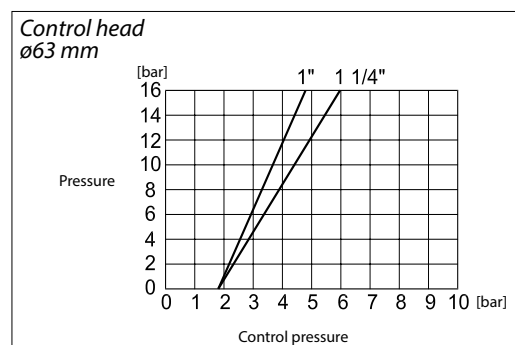
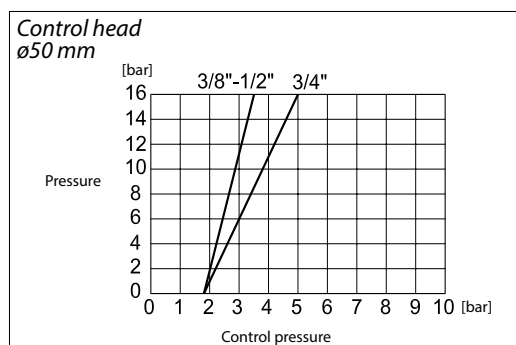
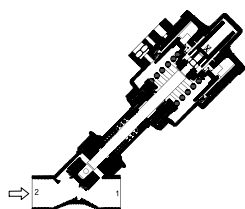
The valve is kept open by the spring (1), which keeps the seat gasket (2) away from the valve seat (3). When pressure is applied to the control connection (4), the control piston (5) and thus the spindle (6) and thus the seat gasket (2) are lowered, and the valve closes against the pressure of the medium.

Diagrams, NC
ISO / NPT Connection

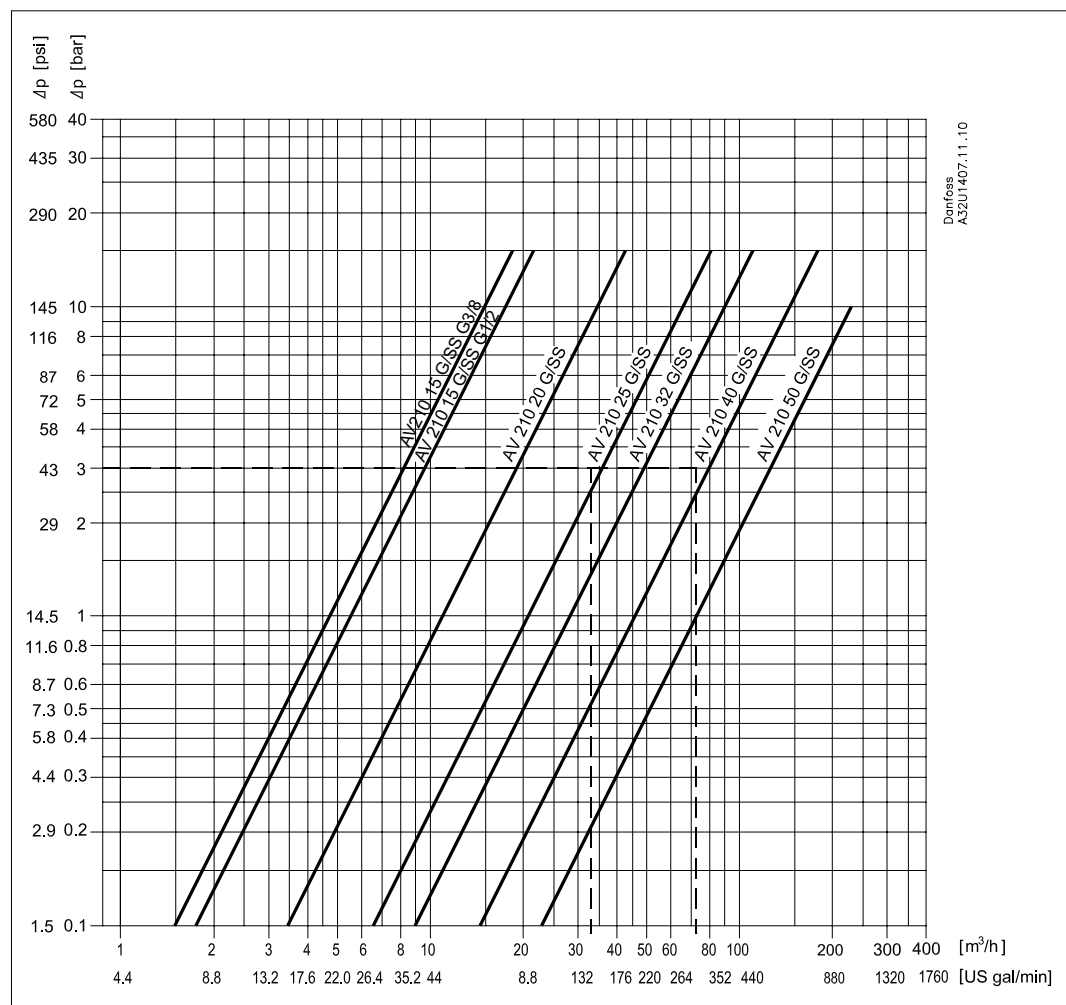


Mounting: closing *with* the flow direction
Recommended only for compressible media for extended pressure range

Diagrams, NO
ISO Connection



Capacity diagram, Water



Control valves, types EV310A and EV310B



- Valves for industrial applications
- Available in de-energized closed and de-energized open versions
- Available with or without manual operation

See separate data sheets regarding code numbers, technical data and coil options for Danfoss EV310A and EV310B valves.